CHILLERS

i-FX-G04

2202 - 7823 382,7-1463 kW

Chiller, air source for outdoor installation

Outdoor unit for the production of chilled water with semi-hermetic variable-speed screw compressors optimized for HFO R1234ze refrigerant, axial-flow fans, micro-channel full-aluminum condensing coils, single-pass shell and tubes evaporator designed by Mitsubishi Electric Hydronics & IT Cooling Systems S.p.A. and electronic expansion valve.
Base and supporting structure and panels are of galvanized epoxy powder coated steel with increased thickness. Eurovent certification.
The screw compressors feature the variable speed technology thanks to the integrated refrigerant cooled inverter, for the maximum compactness and operating flexibility. Moreover, they feature the Variable Vi (compression ratio) technology, to change the internal geometry according to the operating conditions.
Thanks to the accurate sizing of all internal components and the use of variable speed technology, the unit ensures flexibility, reliability and maximum efficiency in every operating condition.

Control

W3000TE
W3000TE control is available with the new KIPlink user interface. Based on WiFi technology, it allows one to operate on the unit directly from the smartphone or tablet. Using KIPlink, it is possible to turn the unit on and off, adjust the set-point, plot the main operating variables, monitor the status of the various components and display / reset the alarms. As alternatives, the Touch interface, with a 7" WVGA colour display and USB port, or the Large keyboard, with a wide LCD display and led icons, are available. Temperature control characterized by the continuous capacity modulation, based on PID algorithms with dynamic neutral zone related to the leaving water temperature. Complete alarm management system is available, with the "black-box" and the alarm history display functions.
Consumption metering and performance measurement are possible and supervision can be developed via proprietary devices or the integration in third party systems by means of the most common protocols ModBus, Bacnet, Bacnet-over-IP, LonWorks. Compatibility with remote keyboard (up to 8 units). The programmable timer manages a weekly schedule organized into time bands (up to 10 daily time bands associated with different operating set points) to optimise unit performance by minimising power consumption during periods of inactivity. As an option (VPF package), the capacity modulation is integrated with the modulation of the water flow, by means of inverter and dedicated resources for the hydraulic circuit.

Refrigerant

R1234ze

Versions

A	High efficiency	SL-A	Super low noise, high efficiency

Configurations

-	Basic function	D	Partial condensing heat recovery function

Features

HFO REFRIGERANT
4th generation refrigerant HFO 1234ze, with negligible greenhouse effect in comparison with traditional HFC refrigerants (Global Warming Potential GWP of HFO 1234ze < 1, GWP of R134a = 1300 as per IPCC rev. 5th) and zero impact on the ozone layer.

HIGH EFFICIENCY
Very high efficiency at full and partial load, at the highest market levels, thanks to the adopted technological solutions. These units ensure low operating costs and therefore a quick payback time.

ErP COMPLIANT 2021
Thanks to the inverter technology and the accurate design, the units already comply and exceed the minimum seasonal energy efficiency requirements that will start from 2021, imposed by the eco-sustainable design Directive 2009/125/EC.

REFRIGERANT LEAK DETECTOR
It is supplied factory mounted inside each compressor enclosure and wired in the electrical board. In case of leak detection it will raise an alarm.

WIDE OPERATING RANGE
The accurate condensation control (EC fans as standard on every model), the availability of devoted kits and smart control logics allow unit's operation from -15°C up to 55°C of outdoor air temperature and up to 20°C of evaporator leaving water temperature.

ALUMINIUM MICRO-CHANNEL HEAT EXCHANGERS
The full aluminium micro-channel condenser coils deliver high efficiency whilst ensuring a reduced refrigerant volume and a lower unit weight. The e-coating protection (optional) grants the highest level of resistance to corrosion in any condition, even in the most aggressive environments.

INTEGRATED HYDRONIC GROUP
The built-in hydronic group (optional) includes the main water circuit components. The 2 pumps are in twin configuration and available with 2 or 4-pole motor, fixed or variable speed, high or low head, to satisfy the different installation requirements.

HARMONY BETWEEN UNIT AND PLANT
Low inrush current and power factor higher than similar fixed speed units, permit an easy electrical installation which is not stressed during start-up and with no need of extra devices for power factor correction. The use of VSD technology allows the unit to partialize in a stepless way, with consequent lower fluctuations of leaving water temperature.

Accessories

- Noise reducer (only on not silenced versions)
- Microchannel coils with e-coating protection
- Traditional coils with copper tubes and alluminium fins, also available with prepainted fins or Fin Guard Silver protective treatment.
- Kit HT to increase the unit operating range
- Hydronic group
- VPF (Variable Primary Flow) system
- Set-up for remote connectivity with ModBus, Mitsubishi M-Net, Echelon, Bacnet, Bacnet over-IP.
- Remote control keyboard (distance to 200m and to 500m)

i-FX-G04 /A			2202	2602	2702	2722	3602	4202	4802
Power supply		V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
PERFORMANCE									
COOLING ONLY (GROSS VALUE)									
Cooling capacity	(1)	kW	382,7	417,9	486,9	534,8	642,0	725,9	843,1
Total power input	(1)	kW	117,7	130,2	147,7	168,4	211,1	237,1	281,3
EER	(1)	kW/kW	3,251	3,210	3,297	3,176	3,041	3,062	2,997
ESEER	(1)	kW/kW	5,010	5,170	5,130	5,030	4,960	5,000	4,950
COOLING ONLY (EN14511 VALUE)									
Cooling capacity	(1)(2)	kW	381,5	416,4	485,7	533,2	639,7	723,4	841,1
EER	(1)(2)	kW/kW	3,210	3,160	3,260	3,140	3,000	3,020	2,970
ESEER	(1)(2)	kW/kW	4,790	4,890	4,940	4,810	4,700	4,750	4,770
Cooling energy class			A	A	A	A	B	B	B
ENERGY EFFICIENCY									
SEASONAL EFFICIENCY IN COOLING (Reg. EU 2016/2281)									
Ambient refrigeration									
Prated,c	(7)	kW	382	416	486	533	640	723	841
SEER	(7)(8)		5,18	5,26	5,26	5,18	5,09	5,18	5,09
Performance ηs	(7)(9)	%	204	207	208	204	201	204	201
EXCHANGERS									
HEAT EXCHANGER USER SIDE IN REFRIGERATION									
Water flow	(1)	l/s	18,30	19,98	23,29	25,58	30,70	34,71	40,32
Pressure drop	(1)	kPa	35,3	42,1	30,1	36,4	46,1	46,8	30,8
REFRIGERANT CIRCUIT									
Compressors nr.		N°	2	2	2	2	2	2	2
No. Circuits		N°	2	2	2	2	2	2	2
Refrigerant charge		kg	63,0	70,0	81,0	86,0	108	124	134
NOISE LEVEL									
Sound Pressure	(3)	dB(A)	67	68	68	69	68	70	72
Sound power level in cooling	(4)(5)	dB(A)	99	100	100	101	101	103	105
SIZE AND WEIGHT									
A	(6)	mm	4150	5400	5400	5400	6650	7900	7900
B	(6)	mm	2260	2260	2260	2260	2260	2260	2260
H	(6)	mm	2500	2500	2500	2500	2500	2500	2500
Operating weight	(6)	kg	4780	5220	5360	5430	6060	6820	7810

i-FX-G04 /A			4822	6002	6022	6603	7203	7223	7823
Power supply		V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
PERFORMANCE									
COOLING ONLY (GROSS VALUE)									
Cooling capacity	(1)	kW	915,7	994,1	1038	1146	1280	1399	1463
Total power input	(1)	kW	305,7	322,1	340,6	379,0	423,0	471,2	499,3
EER	(1)	kW/kW	2,995	3,086	3,048	3,024	3,026	2,969	2,930
ESEER	(1)	kW/kW	4,870	4,980	4,930	4,950	4,930	4,920	4,900
COOLING ONLY (EN14511 VALUE)									
Cooling capacity	(1)(2)	kW	912,6	991,0	1035	1143	1276	1394	1458
EER	(1)(2)	kW/kW	2,960	3,050	3,010	2,990	2,990	2,930	2,890
ESEER	(1)(2)	kW/kW	4,630	4,750	4,700	4,740	4,730	4,690	4,660
Cooling energy class			B	B	B	B	B	B	C
ENERGY EFFICIENCY									
SEASONAL EFFICIENCY IN COOLING (Reg. EU 2016/2281)									
Ambient refrigeration									
Prated,c	(7)	kW	913	991	1035	1143	1276	1394	1458
SEER	(7)(8)		5,06	5,13	5,09	5,11	5,04	5,04	5,00
Performance ηs	(7)(9)	%	199	202	201	201	198	198	197
EXCHANGERS									
HEAT EXCHANGER USER SIDE IN REFRIGERATION									
Water flow	(1)	l/s	43,79	47,54	49,65	54,79	61,21	66,89	69,95
Pressure drop	(1)	kPa	47,0	42,8	43,8	40,1	40,8	48,7	53,3
REFRIGERANT CIRCUIT									
Compressors nr.		N°	2	2	2	3	3	3	3
No. Circuits		N°	2	2	2	3	3	3	3
Refrigerant charge		kg	139	167	171	189	195	203	218
NOISE LEVEL									
Sound Pressure	(3)	dB(A)	72	72	72	72	72	73	73
Sound power level in cooling	(4)(5)	dB(A)	105	105	105	105	105	106	106
SIZE AND WEIGHT									
A	(6)	mm	9150	10400	10400	11650	11650	12900	12900
B	(6)	mm	2260	2260	2260	2260	2260	2260	2260
H	(6)	mm	2500	2500	2500	2500	2500	2500	2500
Operating weight	(6)	kg	8240	8780	8880	11170	11800	12430	12390

Notes

1 Plant (side) cooling exchanger water (in/out) 12°C/7°C; Source (side) heat exchanger air (in) 35°C.
2 Values in compliance with EN14511
3 Average sound pressure level at 10m distance, unit in a free field on a reflective surface; non-binding value calculated from the sound power level.
4 Sound power on the basis of measurements made in compliance with ISO 9614.
5 Sound power level in cooling, outdoors.
6 Unit in standard configuration/execution, without optional accessories.
7 Parameter calculated according to [REGULATION (EU) N. 2016/2281]
8 Seasonal energy efficiency ratio
9 Seasonal space cooling energy efficiency

The units highlighted in this publication contain HFC HFO-1234ze [GWP_{100} 7] fluorinated greenhouse gases.
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CHILLERS

i-FX-G04

2202 - 7823 382,7-1463 kW

Chiller, air source for outdoor installation

i-FX-G04 /SL-A			2202	2602	2702	2722	3602	4202	4802
Power supply		V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
PERFORMANCE									
COOLING ONLY (GROSS VALUE)									
Cooling capacity	(1)	kW	377,2	421,3	480,7	527,2	633,2	718,2	832,9
Total power input	(1)	kW	116,8	125,4	145,9	167,1	207,2	234,4	269,9
EER	(1)	kW/kW	3,229	3,360	3,295	3,155	3,056	3,064	3,086
ESEER	(1)	kW/kW	5,020	5,220	5,130	5,050	4,950	5,020	5,050
COOLING ONLY (EN14511 VALUE)									
Cooling capacity	(1)(2)	kW	376,1	419,8	479,5	525,7	631,0	715,7	830,5
EER	(1)(2)	kW/kW	3,190	3,310	3,260	3,120	3,010	3,020	3,050
ESEER	(1)(2)	kW/kW	4,810	4,940	4,940	4,840	4,710	4,770	4,840
Cooling energy class			A	A	A	A	B	B	B
ENERGY EFFICIENCY									
SEASONAL EFFICIENCY IN COOLING (Reg. EU 2016/2281)									
Ambient refrigeration									
Prated,c	(7)	kW	376	420	480	526	631	716	830
SEER	(7)(8)		5,18	5,32	5,26	5,18	5,09	5,19	5,24
Performance ηs	(7)(9)	%	204	210	207	204	200	204	207
EXCHANGERS									
HEAT EXCHANGER USER SIDE IN REFRIGERATION									
Water flow	(1)	l/s	18,04	20,15	22,99	25,21	30,28	34,34	39,83
Pressure drop	(1)	kPa	34,3	42,8	29,4	35,3	44,8	45,9	38,9
REFRIGERANT CIRCUIT									
Compressors nr.		N°	2	2	2	2	2	2	2
No. Circuits		N°	2	2	2	2	2	2	2
Refrigerant charge		kg	63,0	73,0	81,0	86,0	108	124	134
NOISE LEVEL									
Sound Pressure	(3)	dB(A)	60	61	61	62	61	63	63
Sound power level in cooling	(4)(5)	dB(A)	92	93	93	94	94	96	96
SIZE AND WEIGHT									
A	(6)	mm	4150	5400	5400	5400	6650	7900	9150
B	(6)	mm	2260	2260	2260	2260	2260	2260	2260
H	(6)	mm	2500	2500	2500	2500	2500	2500	2500
Operating weight	(6)	kg	5020	5600	5680	5760	6390	7160	8400

i-FX-G04 /SL-A			4822	6002	6022	6603	7203	7223	7823
Power supply		V/ph/Hz	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50	400/3/50
PERFORMANCE									
COOLING ONLY (GROSS VALUE)									
Cooling capacity	(1)	kW	902,8	972,2	1024	1141	1262	1391	1458
Total power input	(1)	kW	303,4	318,4	337,4	376,1	416,2	468,8	499,7
EER	(1)	kW/kW	2,976	3,053	3,035	3,034	3,032	2,967	2,918
ESEER	(1)	kW/kW	4,890	4,980	4,950	4,960	5,020	4,990	4,900
COOLING ONLY (EN14511 VALUE)									
Cooling capacity	(1)(2)	kW	899,8	969,3	1021	1138	1258	1386	1455
EER	(1)(2)	kW/kW	2,940	3,020	3,000	3,000	3,000	2,930	2,890
ESEER	(1)(2)	kW/kW	4,660	4,770	4,730	4,760	4,820	4,750	4,750
Cooling energy class			B	B	B	B	B	B	C
ENERGY EFFICIENCY									
SEASONAL EFFICIENCY IN COOLING (Reg. EU 2016/2281)									
Ambient refrigeration									
Prated,c	(7)	kW	900	969	1021	1138	1258	1386	1455
SEER	(7)(8)		5,06	5,12	5,10	5,12	5,11	5,10	4,98
Performance ηs	(7)(9)	%	199	202	201	202	202	201	196
EXCHANGERS									
HEAT EXCHANGER USER SIDE IN REFRIGERATION									
Water flow	(1)	l/s	43,17	46,49	48,96	54,56	60,35	66,50	69,70
Pressure drop	(1)	kPa	45,7	40,9	42,6	39,7	39,7	48,1	30,9
REFRIGERANT CIRCUIT									
Compressors nr.		N°	2	2	2	3	3	3	3
No. Circuits		N°	2	2	2	3	3	3	0
Refrigerant charge		kg	139	167	171	189	204	213	223
NOISE LEVEL									
Sound Pressure	(3)	dB(A)	63	63	63	63	63	64	64
Sound power level in cooling	(4)(5)	dB(A)	96	96	96	96	96	97	97
SIZE AND WEIGHT									
A	(6)	mm	9150	10400	10400	11650	12900	12900	12900
B	(6)	mm	2260	2260	2260	2260	2260	2260	2260
H	(6)	mm	2500	2500	2500	2500	2500	2500	2500
Operating weight	(6)	kg	8550	9090	9180	11620	12660	12950	12890

Notes

1 Plant (side) cooling exchanger water (in/out) 12°C/7°C; Source (side) heat exchanger air (in) 35°C.
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Dimensional drawing